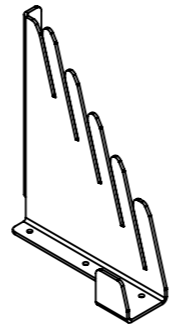


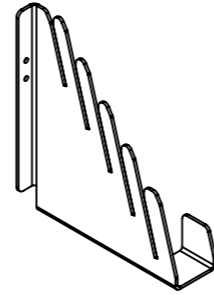
**COMPLETE STAND**

**PARTS LIST - PART NUMBERS IN BRACKETS**

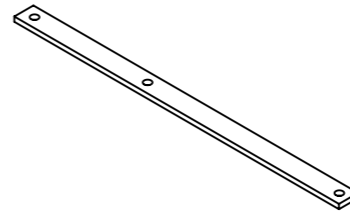
**TOOLS NEEDED:  
2 X 13MM SPANNER  
8MM HEX DRIVE**



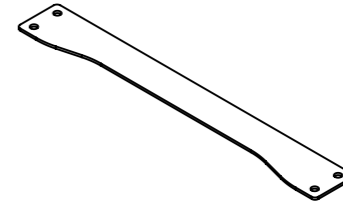
**X 1**  
(TH4848)



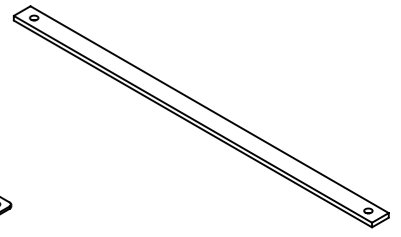
**X 1**  
(TH4849)



**X 2**  
(TH5060)



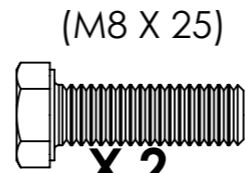
**X 1**  
(TH4851)



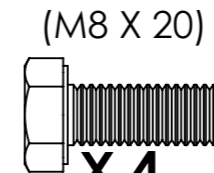
**X 2**  
(TH5059)



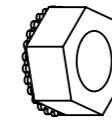
**X 4**  
(S3834)



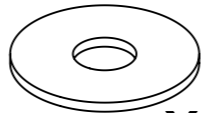
(M8 X 25)  
**X 2**  
(F2502)



(M8 X 20)  
**X 4**  
(F2501)



**X 10**  
(F936)



**X 4**  
(F1002)



**X 4**  
(F891)



**X 2**  
(F671)

**WHEN FINISHED: ENSURE ALL FASTENERS ARE NOW FULLY TIGHTENED**

**DOUGHTY**

**TITLE**  
TANK TRAP STAND

**DWG NO**  
T54251 SHEET 1 OF 3

**1. HAND TIGHTEN ALL FASTENERS UNTIL FINISHED**

**X 4** (M8 X 20)  
(F2501)

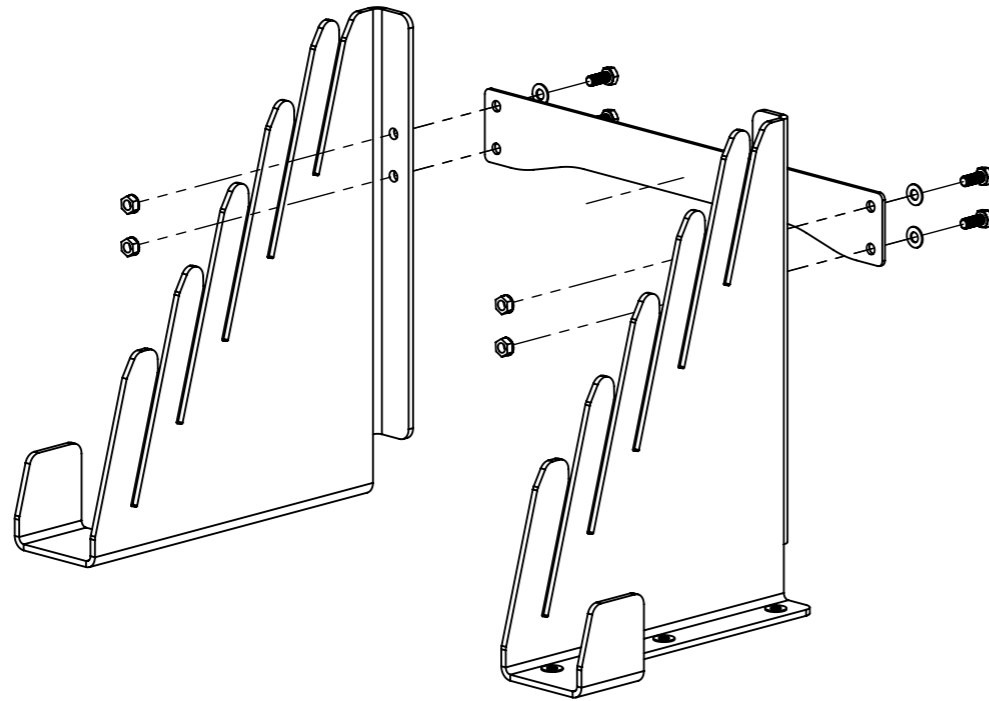
**X 4**  
(F891)

**X 4**  
(F936)

**X 1**  
(TH4848)

**X 1**  
(TH4849)

**X 1**  
(TH4851)



**2.**

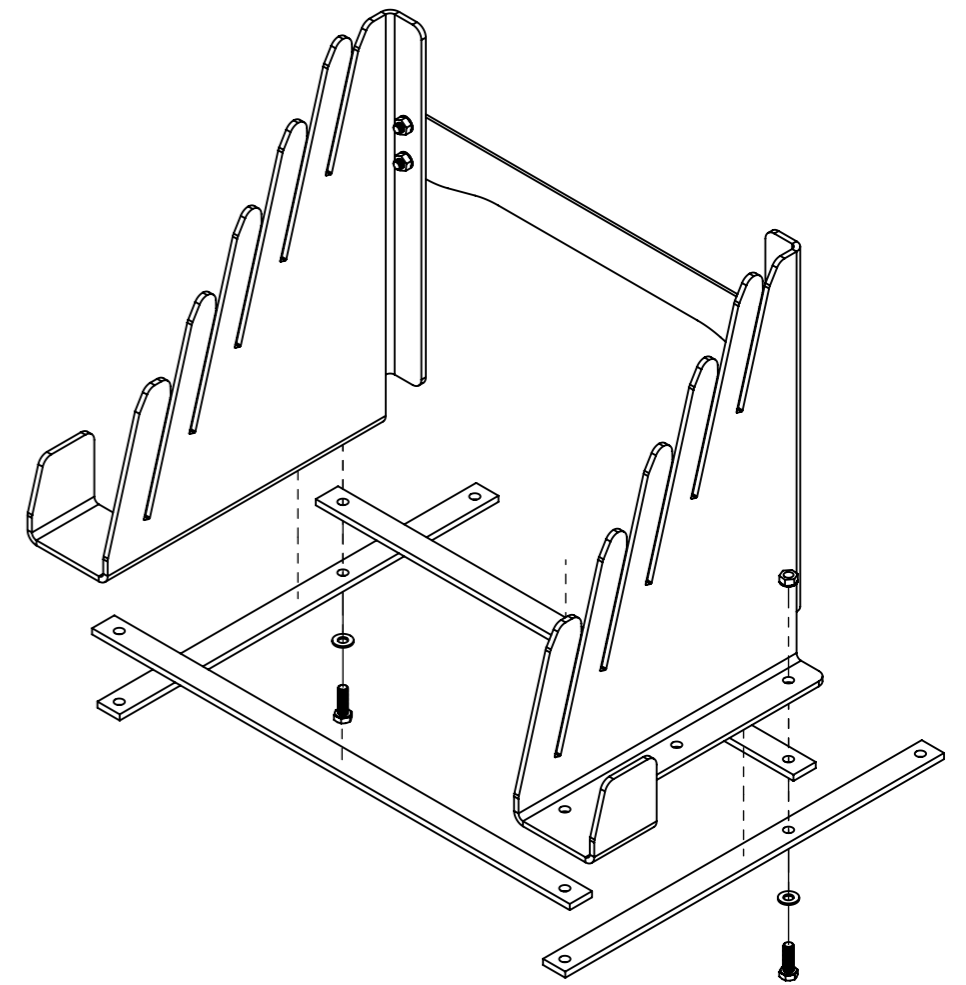
**X 2**  
(TH5059)

**X 2**  
(TH5060)

**X 2**  
(F936)

**X 2**  
(F671)

(M8 X 25)  
**X 2**  
(F2502)

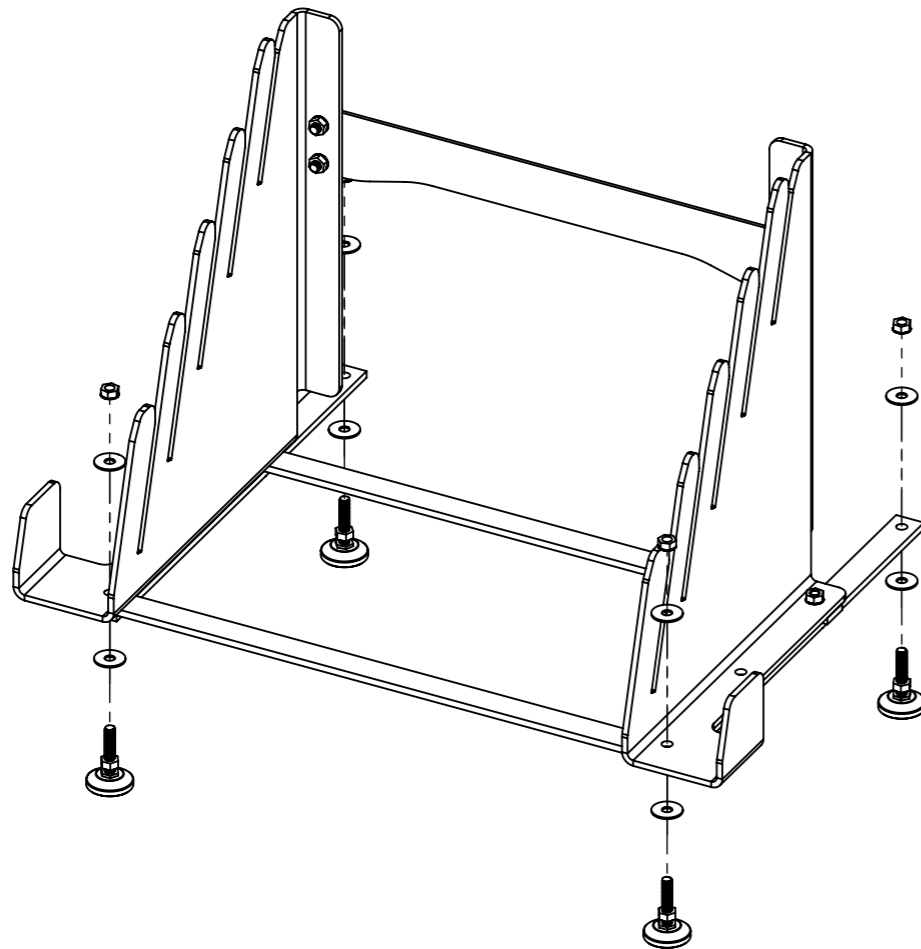


**3.**

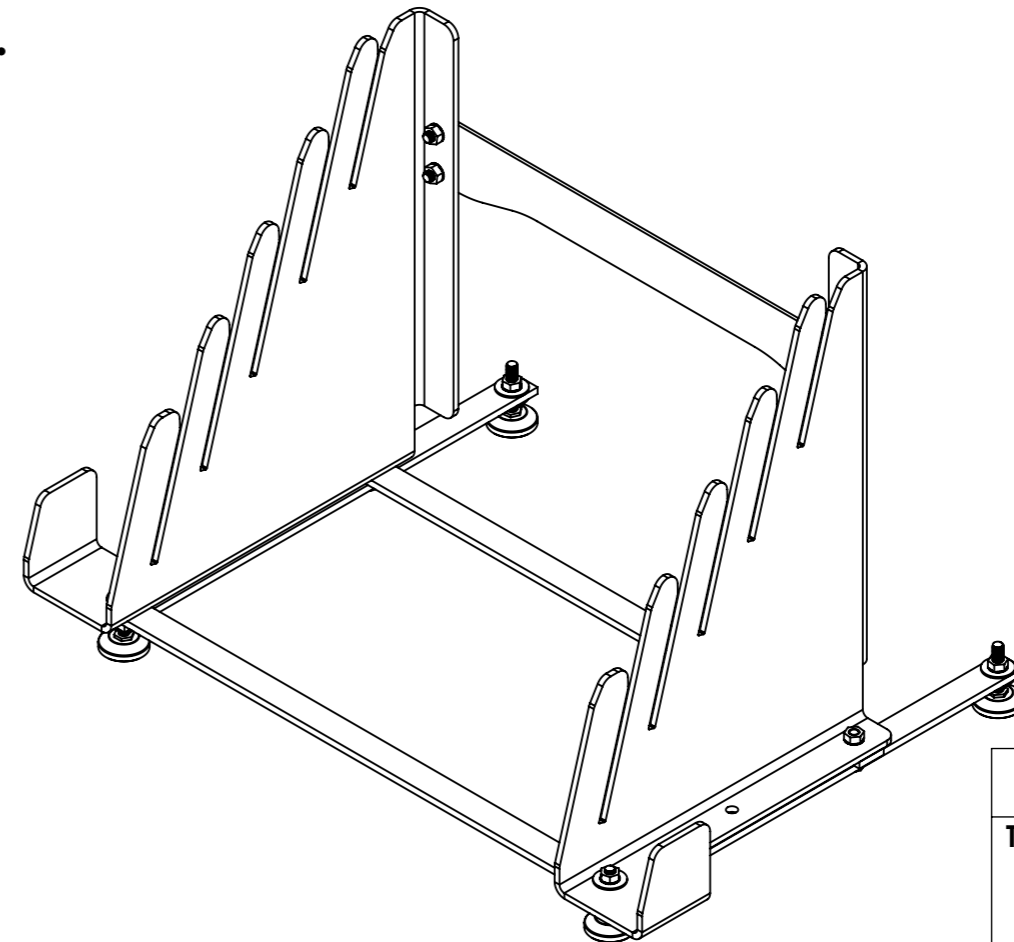
**X 4**  
(F936)

**X 8**  
(F1002)

**X 4**  
(S3834)



**4.**



**DOUGHTY**

**TITLE**  
COMPACT TANK TRAP  
TRANSPORTER TROLLEY

**DWG NO**  
T54269 SHEET 2 OF 3

1.

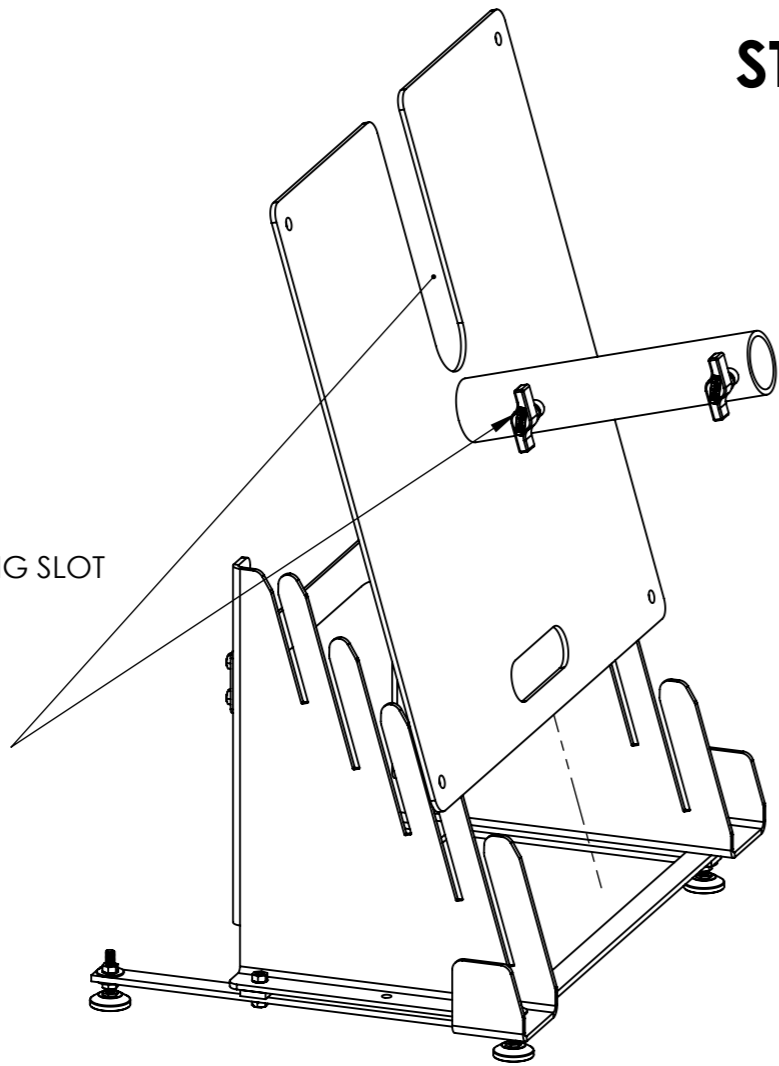


POTENTIAL FINGER TRAP

i) START STACKING FROM THE FRONT OF THE RACK.

ii) ENSURE TANK TRAP IS FACING SLOT SIDE UP.

iii) PLEASE ENSURE TANK TRAP KNOB IS PARALLEL TO BASE PLATE.

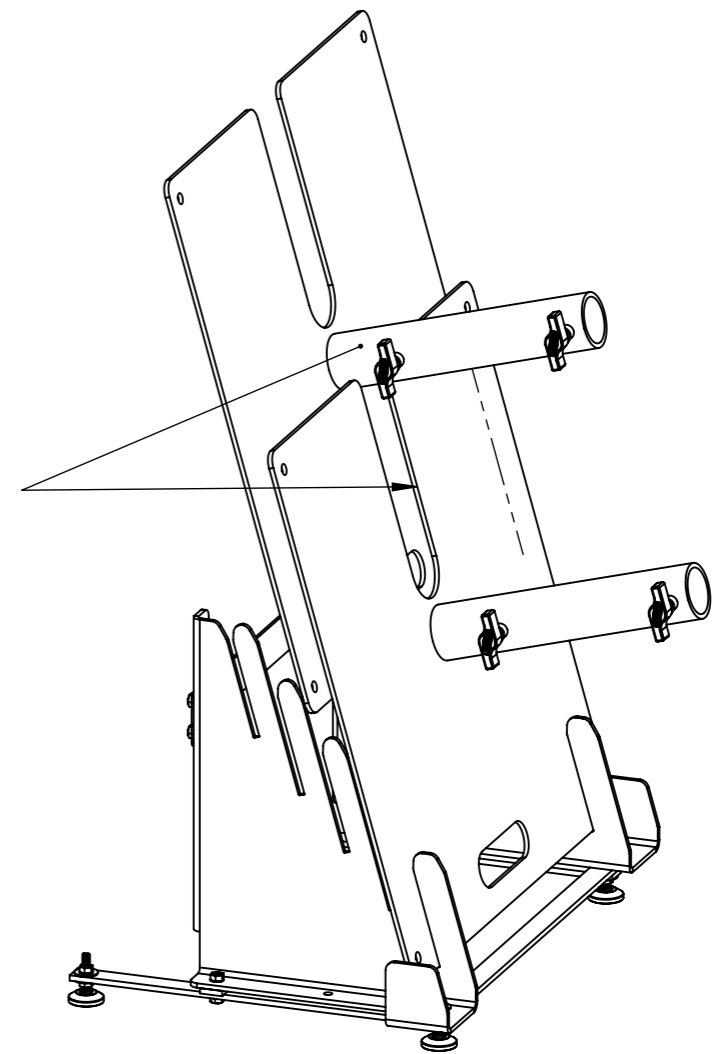


# STACKING INSTRUCTIONS

2.

i) LINE UP SECOND TANK TRAP RECEIVER WITH THE SLOT ON THE FIRST PLATE

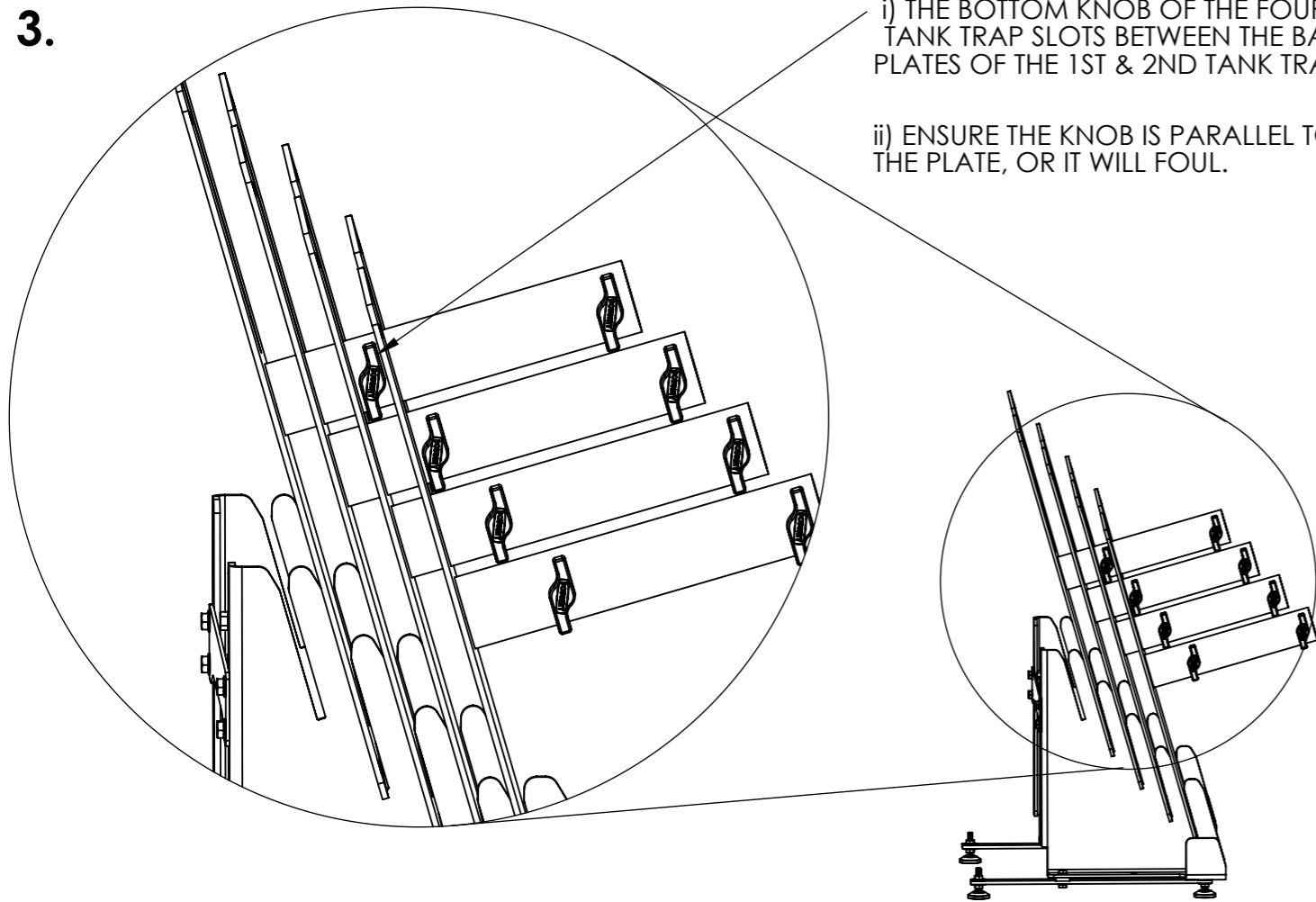
ii) REPEAT STEP



3.

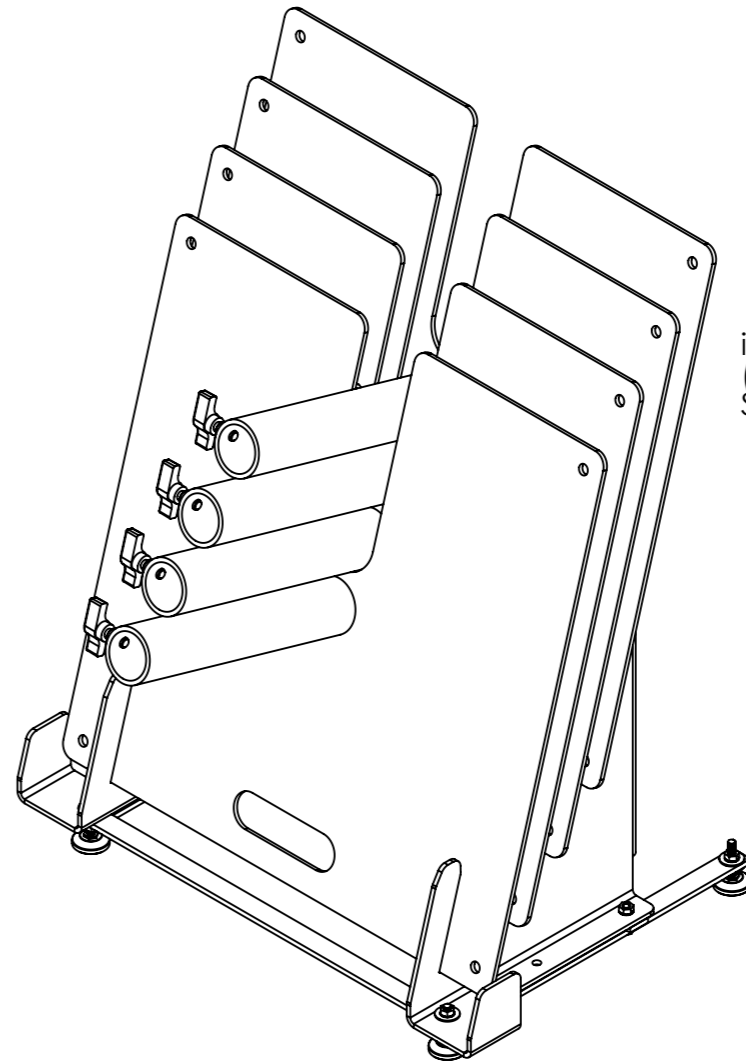
i) THE BOTTOM KNOB OF THE FOURTH TANK TRAP SLOTS BETWEEN THE BASE PLATES OF THE 1ST & 2ND TANK TRAPS.

ii) ENSURE THE KNOB IS PARALLEL TO THE PLATE, OR IT WILL FOUL.



4.

i) REPEAT STEP 3 FOR FINAL PLATE (BOTTOM KNOB WILL FIT BETWEEN SECOND AND THIRD BASE PLATES).



DOUGHTY

TITLE

TANK TRAP STAND

DWG NO

T54251

SHEET 3 OF 3